



ELECTRONICS

Product Information

Customer : Teco

DATE : Apr,04.2008

SAMSUNG TFT-LCD**MODEL : LTA520HE10**

The Information Described in this Specification is Preliminary and can be changed without prior notice

NOTE :

Customer's Approval

SIGNATURE

DATE

APPROVAED BY

DATE

04.Apr.2008

PREPARED BY

Yong sun KIM

DATE

04.Apr.2008

LCD Business**Samsung Electronics Co . , LTD.**

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	1 / 29
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Contents

Revision History -----	(3)
General Description -----	(4)
General Information -----	(4)
1. Absolute Maximum Ratings -----	(5)
2. Optical Characteristics -----	(7)
3. Electrical Characteristics -----	(10)
3.1 TFT LCD Module	
3.2 Back Light Unit	
4. Block Diagram -----	(13)
5. Input Terminal Pin Assignment -----	(14)
5.1 Input Signal & Power	
5.2 Inverter Input Pin Configuration	
5.3 Inverter Input Power Sequence	
5.4 LVDS Interface	
5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color	
6. Interface Timing -----	(20)
6.1 Timing Parameters (DE only mode)	
6.2 Timing Diagrams of interface Signal (DE only mode)	
6.3 Power ON/OFF Sequence	
7. Outline Dimension -----	(23)
8. Packing -----	(25)
9. Marking & Others -----	(26)
10. General Precaution -----	(27)
10.1 Handling	
10.2 Storage	
10.3 Operation	
10.4 Operation Condition Guide	
10.5 Others	

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	2 / 29
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* Revision History

Date	Rev. No	Page	Summary
Apr, 04, 2008	000	all	First issued

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	3 / 29
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General Description

Description

LTA520HE10 is a color active matrix liquid crystal display (LCD) that uses amorphous silicon TFT(Thin Film Transistor) as switching components. This model is composed of a TFT LCD panel, a driver circuit and a back light unit. The resolution of a 52.0" is 1920 x 1080 and this model can display up to 1.07 billion colors with wide viewing angle of 89° or higher in all directions. This panel is intended to support applications to provide a excellent performance for Flat Panel Display such as Home-alone Multimedia TFT-LCD TV and High Definition TV.

Features

- RoHS compliance (Pb-free)
- High contrast & aperture ratio
- SPVA (Super Patterned Vertical Align) mode
- Wide viewing angle ($\pm 178^\circ$)
- High speed response
- FHD resolution (16:9)
- Low Power consumption
- Direct Type 24 CCFLs (Cold Cathode Fluorescent Lamp)
- DE(Data Enable) mode
- 4ch LVDS (Low Voltage Differential Signaling) interface (4pixel/clock)

General Information

Items	Specification	Unit	Note
Module Size	1226.0(H _{Typ}) x 719.2(V _{Typ})	mm	$\pm 1.0\text{mm}$
	58.5(D _{MAX})		
Weight	18,000(Max.)	g	
Pixel Pitch	0.6(H) x 0.6 (V)	mm	
Active Display Area	1152.0(H) x 648.0(V)	mm	
Surface Treatment	Haze 14% , AG(3H)	-	Anti_Glare
Display Colors	10 bit – 1.07 B	Colors	
Number of Pixels	1920 x 1080	Pixel	
Pixel Arrangement	RGB vertical stripe	-	
Display Mode	Normally Black	-	
Luminance of White	500 (Typ.)	cd/m ²	

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	4 / 29

1. Absolute Maximum Ratings

If the condition exceeds maximum ratings, it can cause malfunction or unrecoverable damage to the device.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	V_{DD}	$V_{DD} - 1.2$	13.2	V	(1)
Storage temperature	T_{STG}	-20	60	°C	(2)
Glass surface temperature (Operation)	Center	T_{OPR}	0	50	°C
	T. Uniformity	ΔT	-	10	°C
Shock (non - operating)	S_{nop}	-	30	G	(3)
Vibration (non - operating)	V_{nop}	-	1.5	G	(4)

Note (1) $T_a = 25 \pm 2$ °C

(2) Temperature and relative humidity range are shown in the figure below.

- a. 90 % RH Max. ($T_a \leq 39$ °C)
- b. Relative Humidity is 90% or less. ($T_a > 39$ °C)
- c. No condensation

(3) 11ms, sine wave, one time for ±X, ±Y, ±Z axis

(4) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis

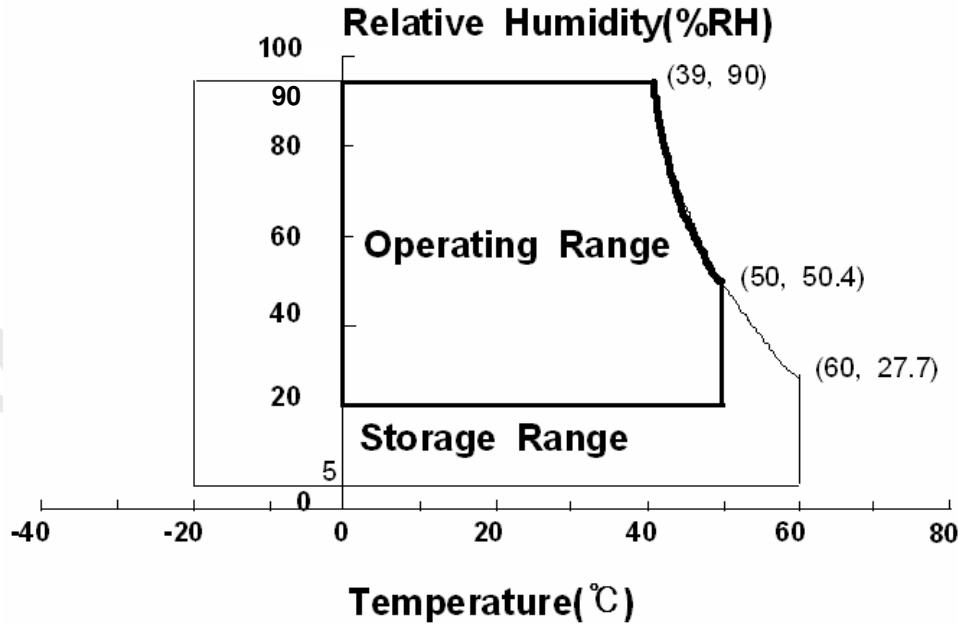
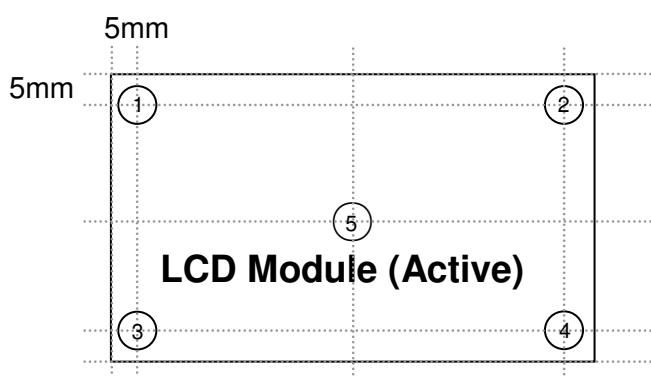


Fig. Temperature and Relative humidity range

(5) Definition of test point



ΔT should be less than 10°C ($\Delta T = |T_{\text{OPR}} - T_{\text{MAX}}|$)

T_{OPR} : Temperature of the center of the glass surface (Test point 5)

$T_1 \sim T_4$: Temperature of each edge of the glass surface

T_{MAX} : The highest temperature of the glass surface

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	6 / 29
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2. Optical Characteristics

The optical characteristics should be measured in a dark room or equivalent.

Measuring equipment : TOPCON RD-80S, TOPCON SR-3 ,ELDIM EZ-Contrast

($T_a = 25 \pm 2^\circ\text{C}$, $VDD=12.0\text{V}$, $f_v= 120\text{Hz}$, $f_{DCLK}=297\text{ MHz}$)

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note		
Contrast Ratio (Center of screen)	C/R		2500	3000	-		(1) SR-3		
Response Time	Rising	Normal $\theta L, R = 0$ $\theta U, D = 0$	-	12	20	msec	(3) RD-80S		
	Falling		-	6	8				
	G to G		-	6	8				
Luminance of White (Center of screen)	Y_L		400	500	-	cd/m ²	(4) SR-3		
Color Chromaticity (CIE 1931)	Red	Viewing Angle	TYP. -0.03	0.653	TYP. +0.03		(5),(6) SR-3		
				0.330					
	Green			0.214					
				0.669					
	Blue			0.148					
				0.067					
	White			0.280					
				0.290					
Color Gamut	-		-	90	-	%	(5) SR-3		
Color Temperature	-		-	10000	-	K			
Viewing Angle	Hor.	C/R ≥ 10	θ _L	75	89	-	(6) EZ-Contrast		
			θ _R	75	89	-			
	Ver.		θ _U	75	89	-			
			θ _D	75	89	-			
Brightness Uniformity (9 Points)	B_{uni}		-	-	25	%	(2) SR-3		

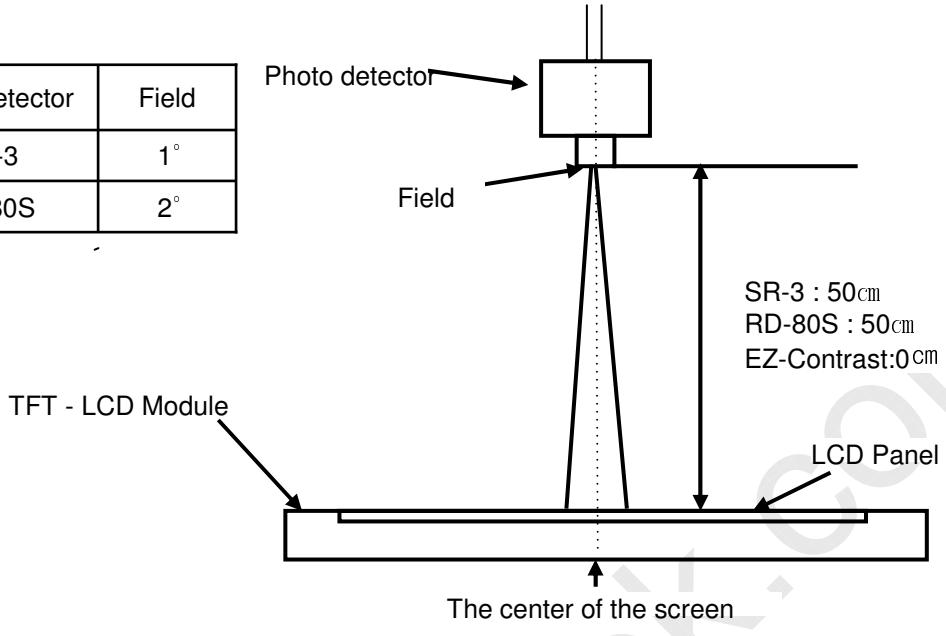
- Test Equipment Setup

The measurement should be executed in a stable, windless and dark room between 40min and 60min after lighting the back light at the given temperature for stabilization of the back light. This should be measured in the center of screen.

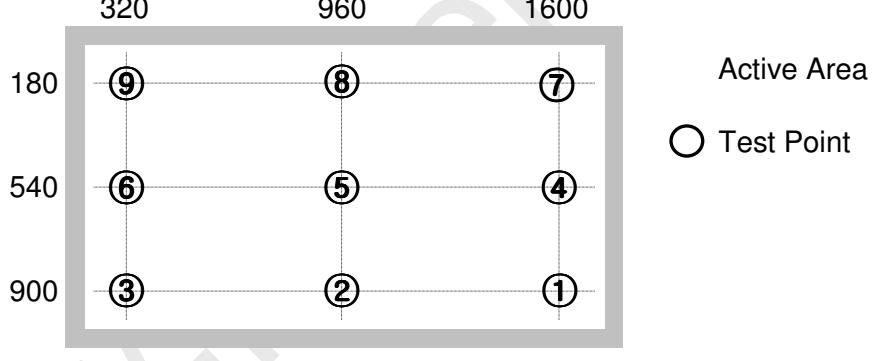
Environment condition : $T_a = 25 \pm 2^\circ\text{C}$

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	7 / 29
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Photo detector	Field
SR-3	1°
RD-80S	2°



- Definition of test point



Note (1) Definition of Contrast Ratio (C/R)

: Ratio of gray max (Gmax) & gray min (Gmin) at the center point (5) of the panel

$$C / R = \frac{G_{\max}}{G_{\min}}$$

Gmax : Luminance with all pixels white

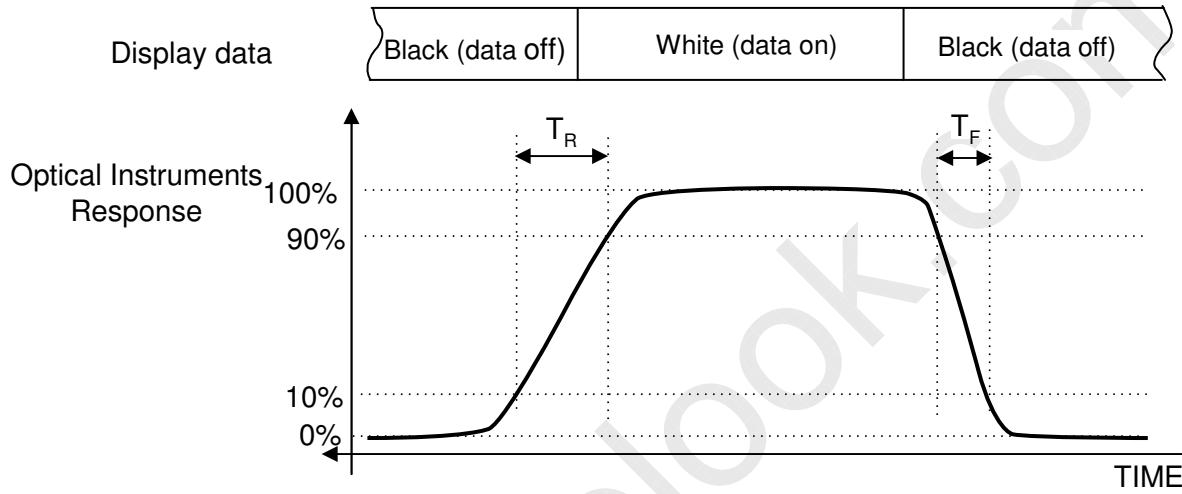
Gmin : Luminance with all pixels black

Note (2) Definition of 9 points brightness uniformity (Test pattern : Full White)

$$B_{uni} = 100 * \frac{(B_{max} - B_{min})}{B_{max}}$$

Bmax : Maximum brightness
Bmin : Minimum brightness

Note (3) Definition of Response time : Sum of Tr, Tf



※ G-to-G : Average response time between Gray to Gray (Scale)

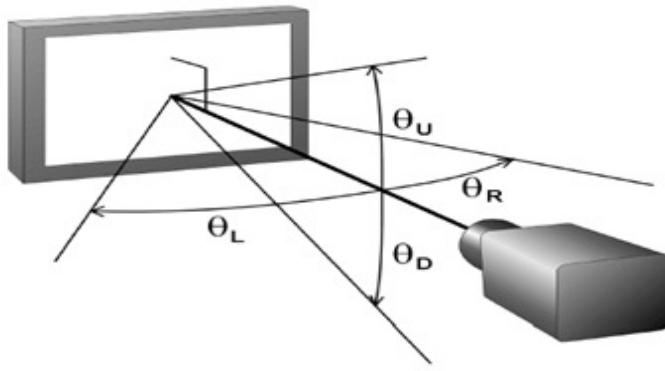
Note (4) Definition of Luminance of White : Luminance of white at center point ⑤

Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point ⑤

Note (6) Definition of Viewing Angle

: Viewing angle range ($C/R \geq 10$)



MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	9 / 29
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3. Electrical Characteristics

3.1 TFT LCD Module

The connector for display data & timing signal should be connected.

$T_a = 25^\circ\text{C} \pm 2^\circ\text{C}$

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Voltage of Power Supply	V_{DD}	10.8	12.0	13.2	V	(1)
Current of Power Supply	I_{DD}	-	1100	-	mA	(2),(3)
		-	1200	1350	mA	
		-	2320	2550	mA	
Vsync Frequency	f_V	95	120	125	Hz	
Hsync Frequency	f_H	120	132	140	kHz	
Main Frequency	F_{DCLK}	270	297	307	MHz	
Rush Current	I_{RUSH}	-	-	7	A	(4)

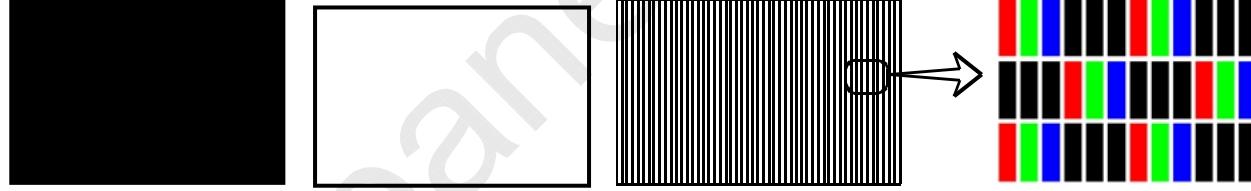
Note (1) The ripple voltage should be controlled under 10% of V_{DD} .

(2) $f_V=120\text{Hz}$, $f_{DCLK}=297\text{MHz}$, $V_{DD}=12.0\text{V}$, DC Current.

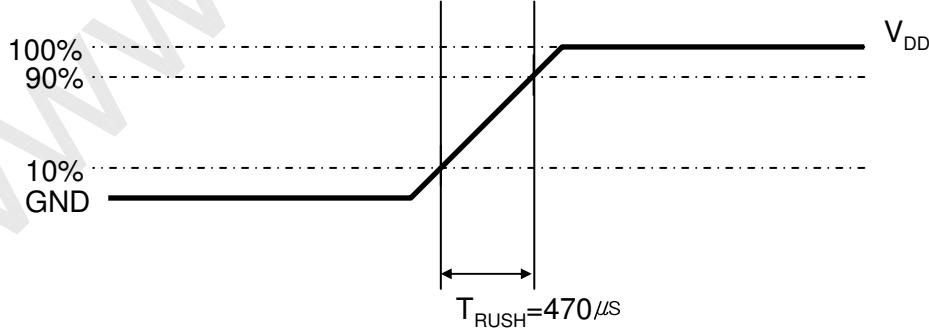
(3) Power dissipation check pattern (LCD Module only)

a) Black Pattern b) White

c) Checker



(4) Measurement Conditions



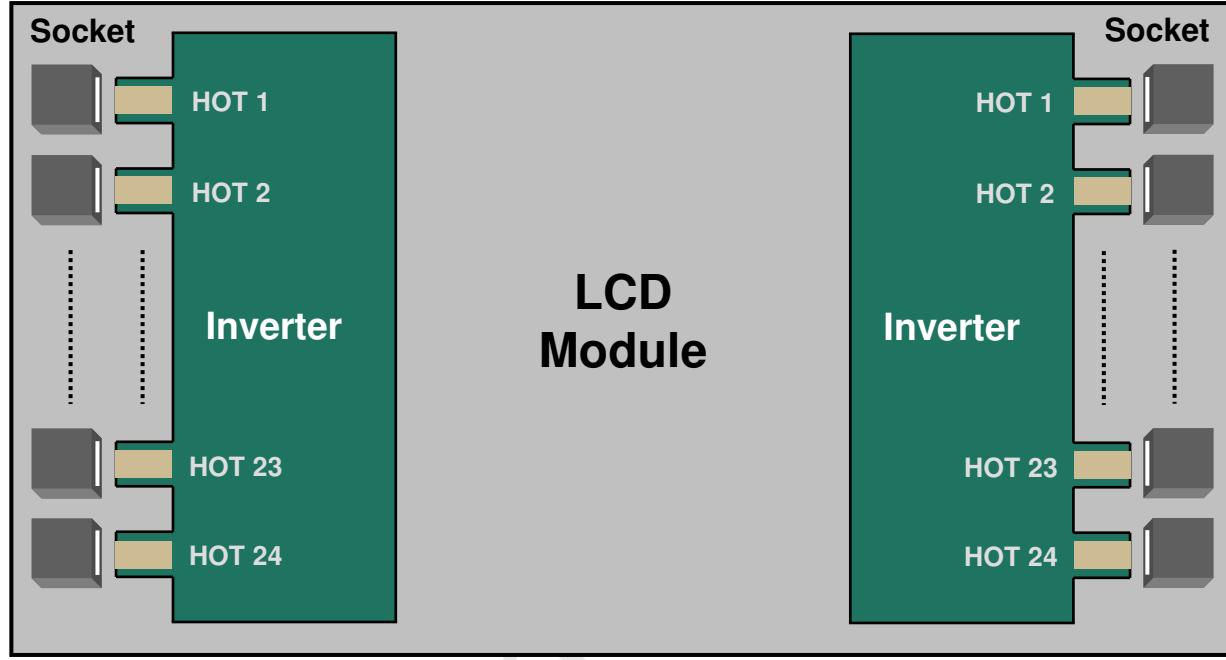
Rush Current I_{RUSH} can be measured when T_{RUSH} is $470\mu\text{s}$.

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	10 / 29
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3.2 Back Light Unit

The back light unit contains 24 direct-lighting type CCFLs (Cold Cathode Fluorescent Lamp). The characteristics of lamps are shown in the following tables.

T_a=25 ± 2°C



Item	Symbol	Min.	Typ.	Max.	Unit	Note
Operating Life Time	Hr	30,000	-	-	Hour	(1)

Note (1) It is defined as the time to take until the brightness reduces to 50% of its original value.

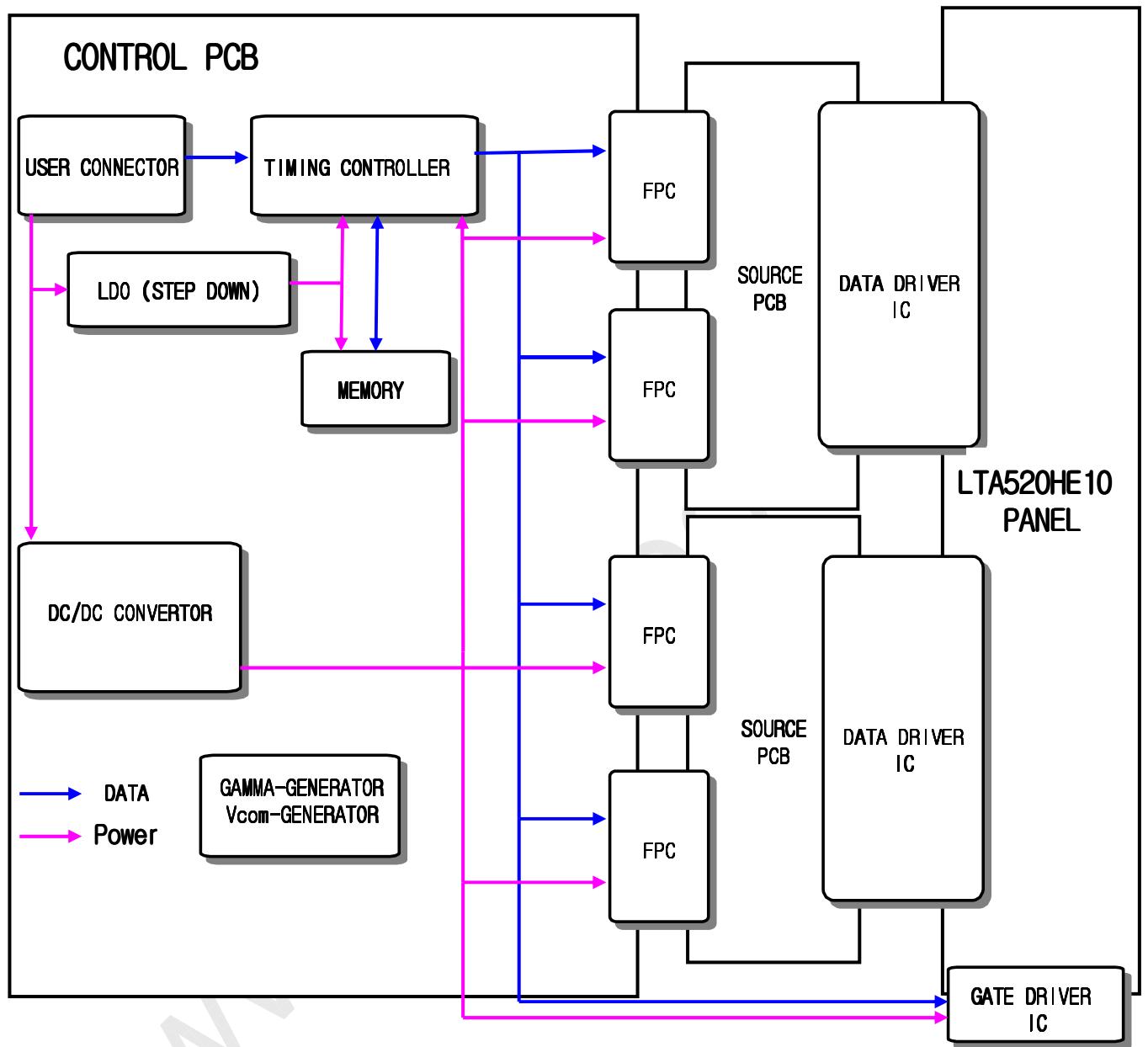
[Operating condition : T_a = 25±2°C, I_L = 6.0 mArms, For single lamp only.]

3.3 Inverter Input Condition & Specification

Items	Symbol	Conditions	Specifications			Unit	Note
			Min.	Typ.	Max.		
Input Voltage	V _{in}	-	22	24	26	V	T _a =25±2 °C
Input Current	I _{RUSH}	V _{in} =24.0V V _{dim} =3.3V	-	-	11.2	A	After 1 hour Warm-up (1)
Lamp Current	I _o	V _{in} = 24V V _{dim} = 3.3V	5.3	6.0	6.7	mArms	
Frequency	F _{LAMP}	V _{in} = 24V	40	42	44	kHz	-
Backlight On/Off	ON	V _{in} = 24V	2.4	-	5.5	V	-
	OFF	V _{in} = 24V	0	-	0.8		
Dimming Control	V _{DIM}	Max Lum	-	-	3.3	V	-
		Min. Lum	-	-	0		

Note (1) Power Consumption is measured at 500[cd/m2] of luminance condition which is the typical luminance value. Lamp Current is measured at the point before Lamp.

4. Block Diagram



5. Input Terminal Pin Assignment

5.1.1 Input Signal & Power

Connector① : IS050-C41B-C38 (UJU)

Pin	Description		Pin	Symbol	Description
1	ODD LVDS SIGNAL	Vdd(12V)	21	ODD LVDS SIGNAL	Rx1[3]P
2		Vdd(12V)	22		Rx1[4]N
3		Vdd(12V)	23		Rx1[4]P
4		Vdd(12V)	24		GND
5		Vdd(12V)	25		Rx3[0]N
6		GND	26		Rx3[0]P
7		GND	27		Rx3[1]N
8		GND	28		Rx3[1]P
9		GND	29		Rx3[2]N
10		Rx1[0]N	30		Rx3[2]P
11		Rx1[0]P	31		GND
12		Rx1[1]N	32		Rx3CLK-
13		Rx1[1]P	33		Rx3CLK+
14		Rx1[2]N	34		GND
15		Rx1[2]P	35		Rx3[3]N
16		GND	36		Rx3[3]P
17		Rx1CLK-	37		Rx3[4]N
18		Rx1CLK+	38		Rx3[4]P
19		GND	39	GND	
20		Rx1[3]N	40	No Connection	
			41	No Connection	

5.1.2 Input Signal & Power

Connector ② : FI-RE51S-HF (JAE)

Pin	Description	Pin	Description	
1	Vdd(12V)	26	EVEN LVDS SIGNAL	Rx4[0]P
2	Vdd(12V)	27		Rx4[1]N
3	Vdd(12V)	28		Rx4[1]P
4	Vdd(12V)	29		Rx4[2]N
5	Vdd(12V)	30		Rx4[2]P
6	GND	31		GND
7	GND	32		Rx4CLK-
8	GND	33		Rx4CLK+
9	GND	34		GND
10	EVEN LVDS SIGNAL	35		Rx4[3]N
11		36		Rx4[3]P
12		37		Rx4[4]N
13		38		Rx4[4]P
14		39		GND
15		40		No Connection
16		41		No Connection
17		42		No Connection
18		43		No Connection
19		44		No Connection
20		45		LVDS Option * Note1
21		46		No Connection
22		47		No Connection
23		48		No Connection
24		49		No Connection
25		50		No Connection
		51		No Connection

(NOTE1) No connection : This Pins are only used for SAMSUNG internal using

(1) LVDS OPTION : If this PIN HIGH (3.3V) → Normal LVDS format

LOW (GND or N.C) → JEIDA LVDS format

SEQUENCE : ON = VDD(T1) ≥ LVDS Option ≥ Interface Signal(T2)

OFF = Interface Signal(T3) ≥ LVDS Option ≥ VDD

Note) Pin number starts from Right side

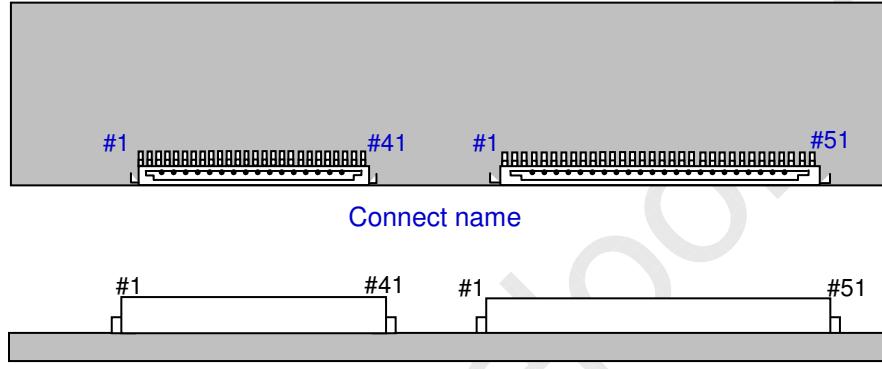
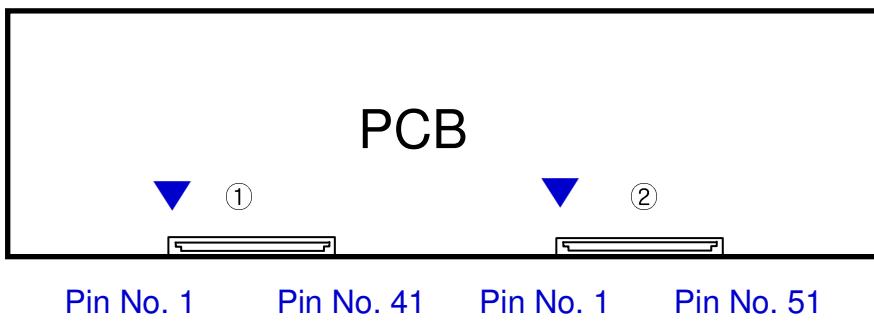


Fig. Connector diagram

- All GND pins should be connected together and also be connected to the LCD's metal chassis.
- All power input pins should be connected together.
- All NC pins should be separated from other signal or power.

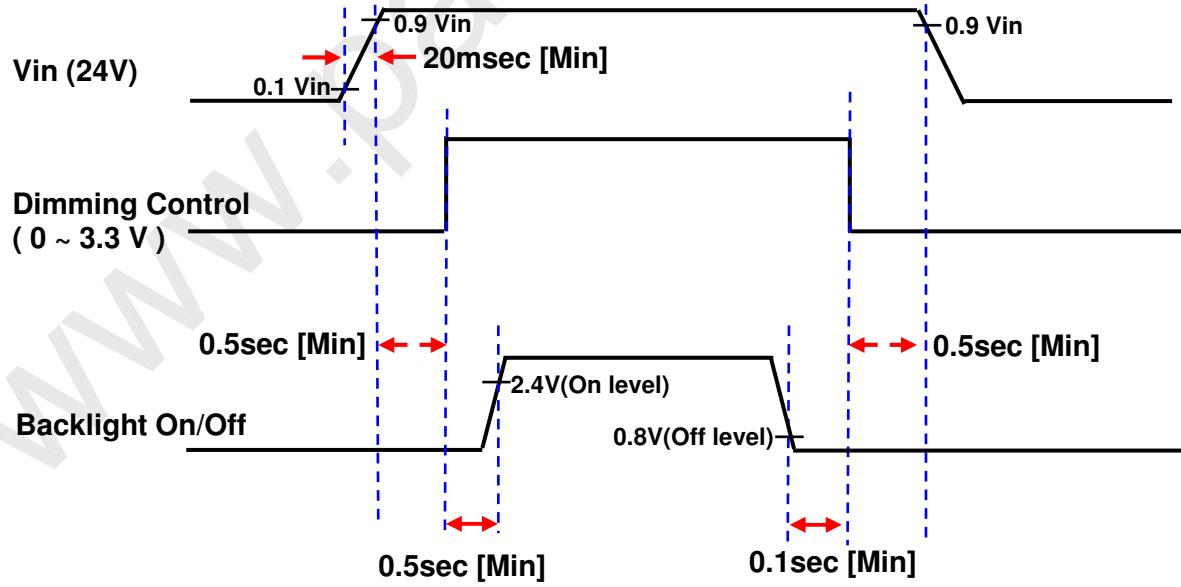
MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	16 / 29
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5.2. Inverter Input Pin Configuration

(1) Connector (Master& Slave): S14B-PHA-SM-TB(LF) (JST)

Pin No.	Pin Configuration (FUNCTION)	
	Master (Left)	Slave (Right)
1	Vin (24 V)	24 V
2	Vin (24 V)	24 V
3	Vin (24 V)	24 V
4	Vin (24 V)	24 V
5	Vin (24 V)	24 V
6	GND	GND
7	GND	GND
8	GND	GND
9	GND	GND
10	GND	GND
11	No Connection	No Connection
12	Backlight On /Off [ON:2.4 - 5.25 V, OFF: 0 - 0.8 V]	No Connection
13	Dimming Control [0V: Min, 3.3V: Max]	No Connection
14	No Connection	No Connection

5.3. Inverter Input Power Sequence



5.4 LVDS Interface

- LVDS Receiver : Tcon (merged)
- Data Format (JEIDA only)

	LVDS pin	JEIDA
TxOUT/RxIN0	Tx IN/RxOUT0	R4
	Tx IN/RxOUT1	R5
	Tx IN/RxOUT2	R6
	Tx IN/RxOUT3	R7
	Tx IN/RxOUT4	R8
	Tx IN/RxOUT6	R9
	Tx IN/RxOUT7	G4
TxOUT/RxIN1	Tx IN/RxOUT8	G5
	Tx IN/RxOUT9	G6
	Tx IN/RxOUT12	G7
	Tx IN/RxOUT13	G8
	Tx IN/RxOUT14	G9
	Tx IN/RxOUT15	B4
	Tx IN/RxOUT18	B5
TxOUT/RxIN2	Tx IN/RxOUT19	B6
	Tx IN/RxOUT20	B7
	Tx IN/RxOUT21	B8
	Tx IN/RxOUT22	B9
	Tx IN/RxOUT24	HSYNC
	Tx IN/RxOUT25	VSYNC
	Tx IN/RxOUT26	DEN
TxOUT/RxIN3	Tx IN/RxOUT27	R2
	Tx IN/RxOUT5	R3
	Tx IN/RxOUT10	G2
	Tx IN/RxOUT11	G3
	Tx IN/RxOUT16	B2
	Tx IN/RxOUT17	B3
	Tx IN/RxOUT23	RESERVED
TxOUT/RxIN4	TxIN/RxOUT28	R0
	TxIN/RxOUT29	R1
	TxIN/RxOUT30	G0
	TxIN/RxOUT31	G1
	TxIN/RxOUT32	B0
	TxIN/RxOUT33	B1
	TxIN/RxOUT34	RESERVED

5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

COLOR	DISPLAY	DATA SIGNAL																												GRAY SCALE LEVEL					
		RED									GREEN									BLUE															
		R0	R1	R2	R3	R4	R5	R6	R7	R8	R9	G0	G1	G2	G3	G4	G5	G6	G7	G8	G9	B0	B1	B2	B3	B4	B5	B6	B7	B8	B9				
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1			
	GREEN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0			
	CYAN	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
	RED	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
	MAGENTA	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1			
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0			
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
GRAY SCALE OF RED	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0		
	DARK	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1		
	I	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2		
	L	:	:	:	:	:	:	:	:	:	1	1	:	:	:	:	:	1	1	1	:	:	:	:	1	1	1	1	1	1	1	1	1	1	R3~
	LIGHT	1	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1020		
	RED	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1021		
	RED	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1022		
GRAY SCALE OF GREEN	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0		
	DARK	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1		
	I	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2		
	L	:	:	:	:	:	:	:	:	1	1	:	:	:	:	:	1	1	1	:	:	:	:	1	1	1	1	1	1	1	1	1	1	G3~	
	LIGHT	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1020		
	GREEN	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1021		
	GREEN	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	G1022		
GRAY SCALE OF BLUE	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0		
	DARK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	B1		
	I	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	B2		
	L	:	:	:	:	:	:	:	1	1	:	:	:	:	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	B3~
	LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1	1	B1020		
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	B1021		
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	B1022		

Note) Definition of Gray :

Rn : Red Gray, Gn : Green Gray, Bn : Blue Gray (n = Gray level)

Input Signal : 0 = Low level voltage, 1 = High level voltage

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	19 / 29
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6. Interface Timing

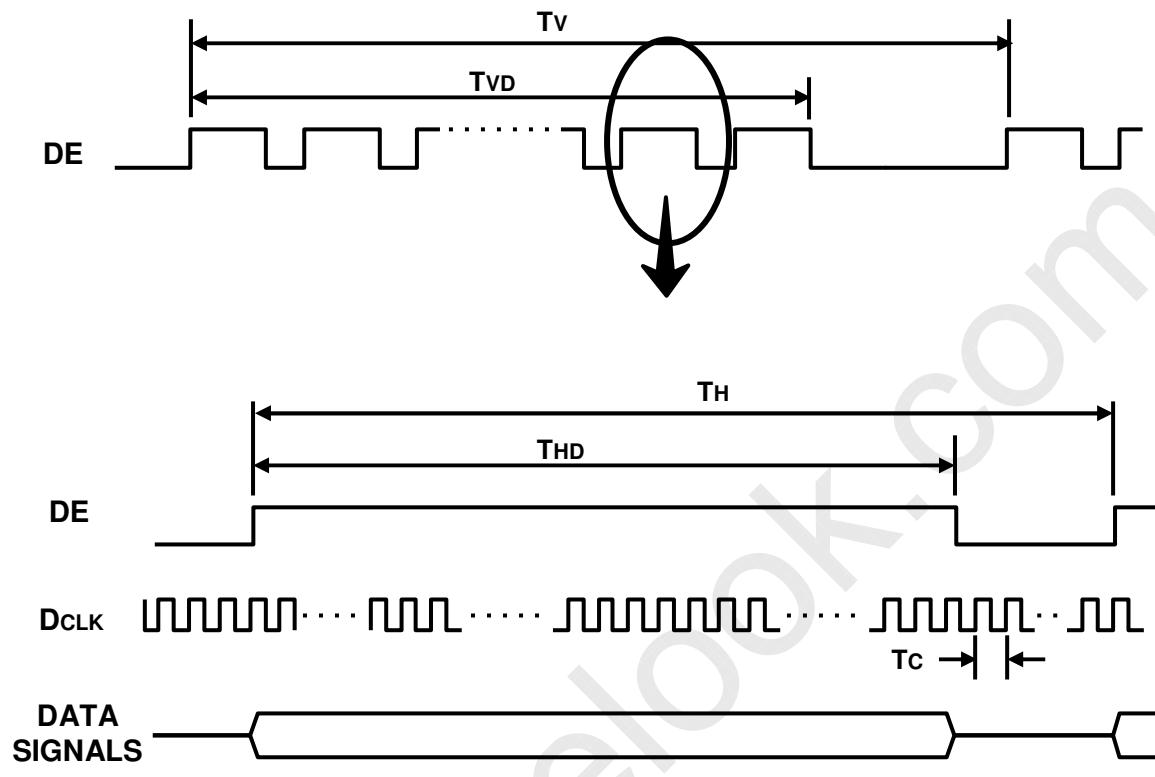
6.1 Timing Parameters (DE only mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	Unit	NOTE
Clock	Frequency	$1/T_C$	270	297	307	MHz	-
Hsync		F_H	120	132	140	KHz	-
Vsync		F_V	95	120	125	Hz	-
Vertical Display Term	Active Display Period	T_{VD}	-	1080	-	Lines	-
	Vertical Total	T_V	1090	1125	1380	Lines	-
Horizontal Display Term	Active Display Period	T_{HD}	-	1920	-	Clocks	-
	Horizontal Total	T_H	2090	2200	2350	clocks	-

Note) This product is DE only mode. The input of Hsync & Vsync signal does not have an effect on normal operation.

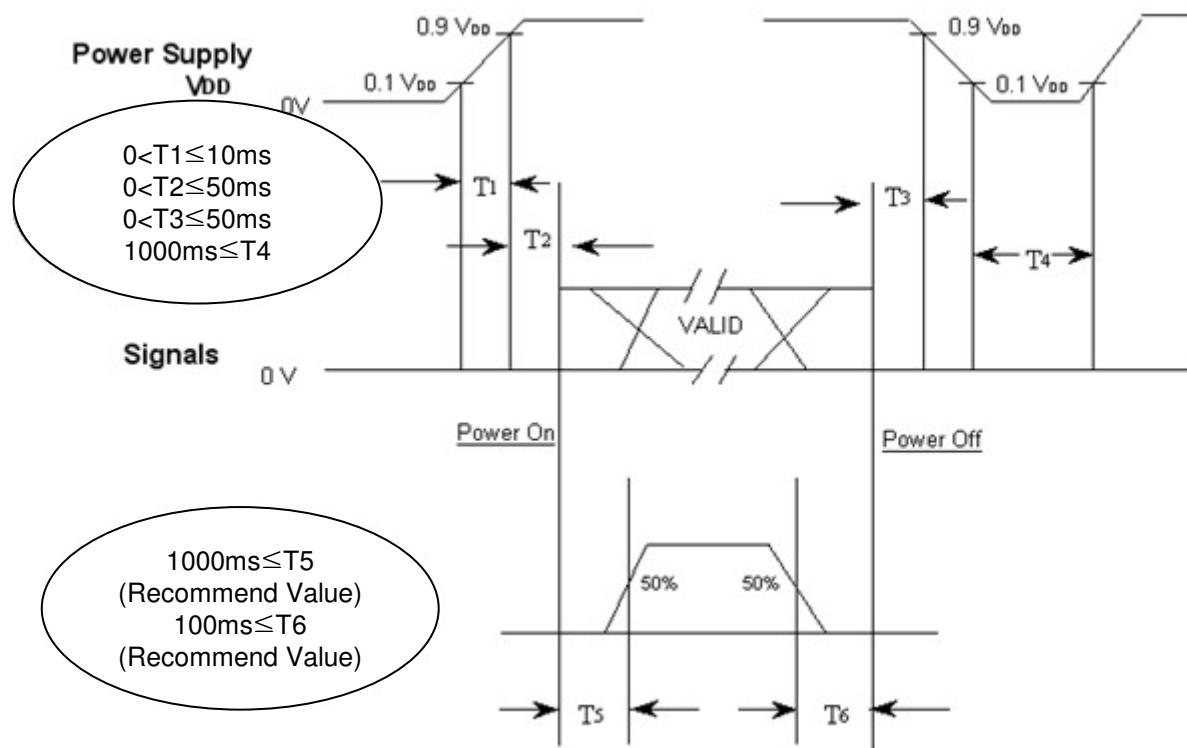
- (1) Test Point : TTL control signal and CLK at LVDS Tx input terminal in system
- (2) Internal $V_{DD} = 3.3V$

6.2 Timing diagrams of interface signal (DE only mode)



6.3 Power ON/OFF Sequence

To prevent a latch-up or DC operation of the LCD Module, the power on/off sequence should be as the diagram below.



T₁ : V_{DD} rising time from 10% to 90%

T₂ : The time from V_{DD} to valid data at power ON.

T₃ : The time from valid data off to V_{DD} off at power Off.

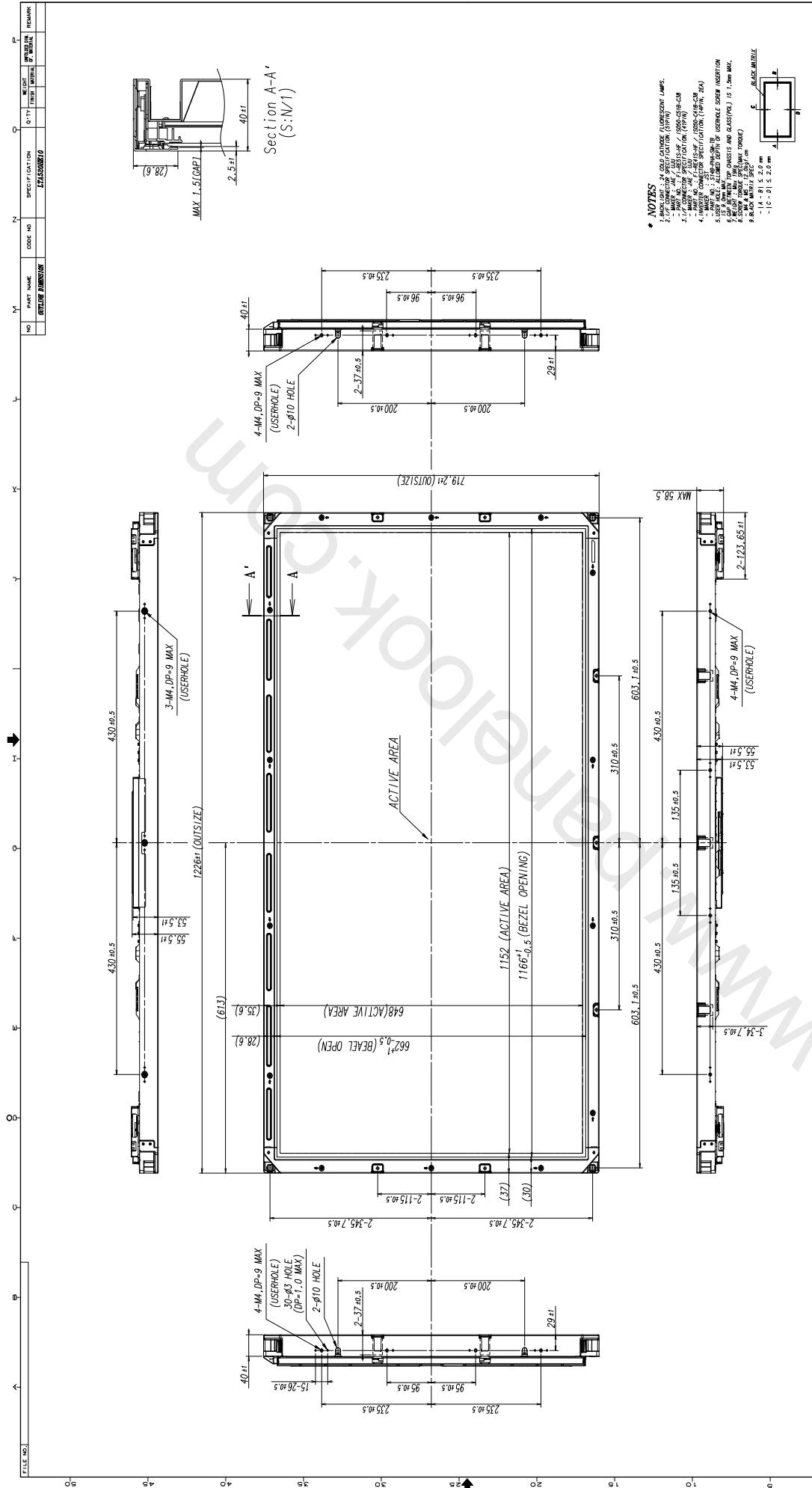
T₄ : V_{DD} off time for Windows restart

T₅ : The time from valid data to B/L enable at power ON.

T₆ : The time from valid data off to B/L disable at power Off.

- The supply voltage of the external system for the Module input should be the same as the definition of V_{DD} .
- Apply the lamp voltage within the LCD operation range. When the back light turns on before the LCD operation or the LCD turns off before the back light turns off, the display may momentarily show abnormal screen.
- In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- T₄ should be measured after the Module has been fully discharged between power off and on period.
- Interface signal should not be kept at high impedance when the power is on.

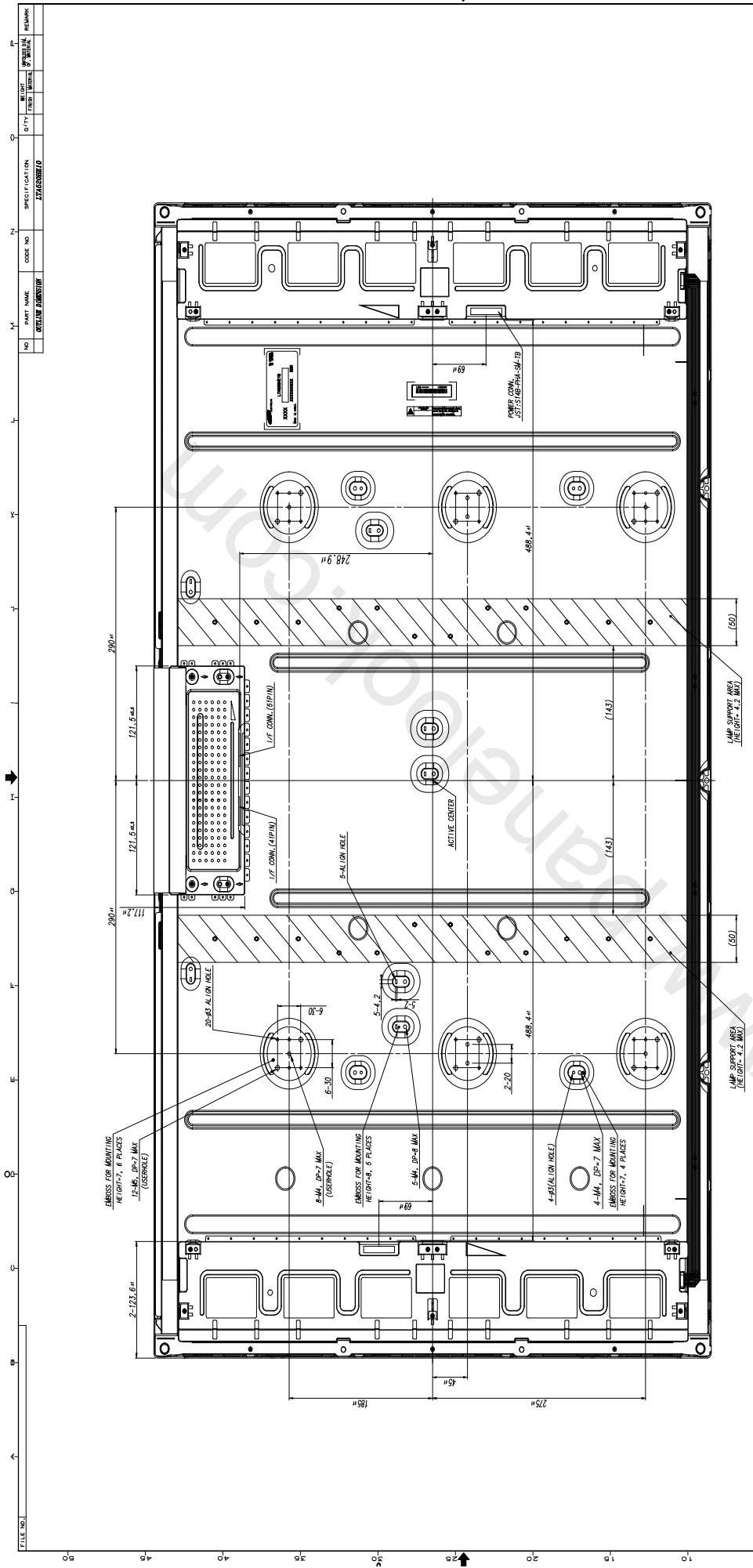
6. Outline Dimension (Front View)



ITEM NO.	PART NAME	CODE NO.	SPECIFICATION	Q'TY	WEIGHT	DRAWING NO.	REMARK	CHECKED BY	
									FILE NO.
1	4-M4-DP-9 MAX (USERHOLE)	LTA520HE10		1	0.05				17A2GHE10
2	30-63 HOLE (DP=1.0 MAX)								
3	2-φ10 HOLE								
4	4-M4-DP-9 MAX (USERHOLE)								
5	2-φ10 HOLE								
6	35.51 mm								
7	35.6 mm								
8	55.51 mm								
9	55.6 mm								
10	1.40 ± 0.5 mm								
11	6.03 kg								

Model LTA520HE10 Doc. No 06-000-G-080404 Page 23 / 29

6. Outline Dimension (Rear View)



GENERAL TOLERANCE			REV. DATE	DESCRIPTION OF REVISION			APPROVED BY	MODEL NAME	REASON	CHG'D BY
LEVEL 1	LEVEL 2	LEVEL 3	REV. DATE	UNIT	MM	INCH	DRIVEN BY DESO NO.	DESIGNER	PART NAME	OUTLINE DIMENSION
0 < x < 4	40.05	40.1	REV. A	mm	40.0	40.2	2002/10/24	S. S-HAN	1M-1520R10	sheet 2/2
4 < x < 10	40.08	40.15	REV. A	mm	40.3	40.5				
10 < x < 16	40.12	40.18	REV. A	mm	40.6	40.8				
16 < x < 24	40.15	40.25	REV. A	mm	40.9	41.1				
24 < x < 32	40.18	40.3	REV. A	mm	41.2	41.4				
32 < x < 40	40.22	40.4	REV. A	mm	41.5	41.7				
40 < x < 48	40.25	40.5	REV. A	mm	41.8	42.0				
48 < x < 56	40.28	40.6	REV. A	mm	42.1	42.3				
56 < x < 64	40.32	40.7	REV. A	mm	42.4	42.6				
64 < x < 72	40.35	40.8	REV. A	mm	42.7	42.9				
72 < x < 80	40.38	40.9	REV. A	mm	43.0	43.2				
80 < x < 88	40.42	41.0	REV. A	mm	43.3	43.5				
88 < x < 96	40.45	41.1	REV. A	mm	43.6	43.8				
96 < x < 104	40.48	41.2	REV. A	mm	43.9	44.1				
104 < x < 112	40.52	41.3	REV. A	mm	44.2	44.4				
112 < x < 120	40.55	41.4	REV. A	mm	44.5	44.7				
120 < x < 128	40.58	41.5	REV. A	mm	44.8	45.0				
128 < x < 136	40.62	41.6	REV. A	mm	45.1	45.3				
136 < x < 144	40.65	41.7	REV. A	mm	45.4	45.6				
144 < x < 152	40.68	41.8	REV. A	mm	45.7	45.9				
152 < x < 160	40.72	41.9	REV. A	mm	46.0	46.2				
160 < x < 168	40.75	42.0	REV. A	mm	46.3	46.5				
168 < x < 176	40.78	42.1	REV. A	mm	46.6	46.8				
176 < x < 184	40.82	42.2	REV. A	mm	46.9	47.1				
184 < x < 192	40.85	42.3	REV. A	mm	47.2	47.4				
192 < x < 200	40.88	42.4	REV. A	mm	47.5	47.7				
200 < x < 208	40.92	42.5	REV. A	mm	47.8	48.0				
208 < x < 216	40.95	42.6	REV. A	mm	48.1	48.3				
216 < x < 224	40.98	42.7	REV. A	mm	48.4	48.6				
224 < x < 232	41.02	42.8	REV. A	mm	48.7	48.9				
232 < x < 240	41.05	42.9	REV. A	mm	49.0	49.2				
240 < x < 248	41.08	43.0	REV. A	mm	49.3	49.5				
248 < x < 256	41.12	43.1	REV. A	mm	49.6	49.8				
256 < x < 264	41.15	43.2	REV. A	mm	49.9	50.1				
264 < x < 272	41.18	43.3	REV. A	mm	50.2	50.4				
272 < x < 280	41.22	43.4	REV. A	mm	50.5	50.7				
280 < x < 288	41.25	43.5	REV. A	mm	50.8	51.0				
288 < x < 296	41.28	43.6	REV. A	mm	51.1	51.3				
296 < x < 304	41.32	43.7	REV. A	mm	51.4	51.6				
304 < x < 312	41.35	43.8	REV. A	mm	51.7	51.9				
312 < x < 320	41.38	43.9	REV. A	mm	52.0	52.2				
320 < x < 328	41.42	44.0	REV. A	mm	52.3	52.5				
328 < x < 336	41.45	44.1	REV. A	mm	52.6	52.8				
336 < x < 344	41.48	44.2	REV. A	mm	52.9	53.1				
344 < x < 352	41.52	44.3	REV. A	mm	53.2	53.4				
352 < x < 360	41.55	44.4	REV. A	mm	53.5	53.7				
360 < x < 368	41.58	44.5	REV. A	mm	53.8	54.0				
368 < x < 376	41.62	44.6	REV. A	mm	54.1	54.3				
376 < x < 384	41.65	44.7	REV. A	mm	54.4	54.6				
384 < x < 392	41.68	44.8	REV. A	mm	54.7	54.9				
392 < x < 400	41.72	44.9	REV. A	mm	55.0	55.2				
400 < x < 408	41.75	45.0	REV. A	mm	55.3	55.5				
408 < x < 416	41.78	45.1	REV. A	mm	55.6	55.8				
416 < x < 424	41.82	45.2	REV. A	mm	55.9	56.1				
424 < x < 432	41.85	45.3	REV. A	mm	56.2	56.4				
432 < x < 440	41.88	45.4	REV. A	mm	56.5	56.7				
440 < x < 448	41.92	45.5	REV. A	mm	56.8	57.0				
448 < x < 456	41.95	45.6	REV. A	mm	57.1	57.3				
456 < x < 464	41.98	45.7	REV. A	mm	57.4	57.6				
464 < x < 472	42.02	45.8	REV. A	mm	57.7	57.9				
472 < x < 480	42.05	45.9	REV. A	mm	58.0	58.2				
480 < x < 488	42.08	46.0	REV. A	mm	58.3	58.5				
488 < x < 496	42.12	46.1	REV. A	mm	58.6	58.8				
496 < x < 504	42.15	46.2	REV. A	mm	58.9	59.1				
504 < x < 512	42.18	46.3	REV. A	mm	59.2	59.4				
512 < x < 520	42.22	46.4	REV. A	mm	59.5	59.7				
520 < x < 528	42.25	46.5	REV. A	mm	59.8	60.0				
528 < x < 536	42.28	46.6	REV. A	mm	60.1	60.3				
536 < x < 544	42.32	46.7	REV. A	mm	60.4	60.6				
544 < x < 552	42.35	46.8	REV. A	mm	60.7	60.9				
552 < x < 560	42.38	46.9	REV. A	mm	61.0	61.2				
560 < x < 568	42.42	47.0	REV. A	mm	61.3	61.5				
568 < x < 576	42.45	47.1	REV. A	mm	61.6	61.8				
576 < x < 584	42.48	47.2	REV. A	mm	61.9	62.1				
584 < x < 592	42.52	47.3	REV. A	mm	62.2	62.4				
592 < x < 600	42.55	47.4	REV. A	mm	62.5	62.7				
600 < x < 608	42.58	47.5	REV. A	mm	62.8	63.0				
608 < x < 616	42.62	47.6	REV. A	mm	63.1	63.3				
616 < x < 624	42.65	47.7	REV. A	mm	63.4	63.6				
624 < x < 632	42.68	47.8	REV. A	mm	63.7	63.9				
632 < x < 640	42.72	47.9	REV. A	mm	64.0	64.2				
640 < x < 648	42.75	48.0	REV. A	mm	64.3	64.5				
648 < x < 656	42.78	48.1	REV. A	mm	64.6	64.8				
656 < x < 664	42.82	48.2	REV. A	mm	64.9	65.1				
664 < x < 672	42.85	48.3	REV. A	mm	65.2	65.4				
672 < x < 680	42.88	48.4	REV. A	mm	65.5	65.7				
680 < x < 688	42.92	48.5	REV. A	mm	65.8	66.0				
688 < x < 696	42.95	48.6	REV. A	mm	66.1	66.3				
696 < x < 704	42.98	48.7	REV. A	mm	66.4	66.6				
704 < x < 712	43.02	48.8	REV. A	mm	66.7	66.9				
712 < x < 720	43.05	48.9	REV. A	mm	67.0	67.2				
720 < x < 728	43.08	49.0	REV. A	mm	67.3	67.5				
728 < x < 736	43.12	49.1	REV. A	mm	67.6	67.8				
736 < x < 744	43.15	49.2	REV. A	mm	67.9	68.1				
744 < x < 752	43.18	49.3	REV. A	mm	68.2	68.4				
752 < x < 760	43.22	49.4	REV. A	mm	68.5	68.7				
760 < x < 768	43.25	49.5	REV. A	mm	68.8	69.0				
768 < x < 776	43.28	49.6	REV. A	mm	69.1	69.3				
776 < x < 784	43.32	49.7	REV. A	mm	69.4	69.6				
784 < x < 792	43.35	49.8	REV. A	mm	69.7	69.9				
792 < x < 800	43.38	49.9	REV. A	mm	70.0	70.2				
800 < x < 808	43.42	50.0	REV. A	mm	70.3	70.5				
808 < x < 816	43.45	50.1	REV. A	mm	70.6	70.8				
816 < x < 824	43.48	50.2	REV. A	mm	70.9	71.1				
824 < x < 832	43.52	50.3	REV. A	mm	71.2	71.4				
832 < x < 840	43.55	50.4	REV. A	mm	71.5	71.7				
840 < x < 848	43.58	50.5	REV. A	mm	71.8	72.0				
848 < x < 856	43.62	50.6	REV. A	mm	72.1	72.3				
856 < x < 864	43.65	50.7	REV. A	mm	72.4	72.6				
864 < x < 872	43.68	50.8	REV. A	mm	72.7	72.9				
872 < x < 880	43.72	50.9	REV. A	mm	73.0	73.2				
880 < x < 888	43.75	51.0	REV. A	mm	73.3	73.5				
888 < x < 896	43.78	51.1	REV. A	mm	73.6	73.8				
896 < x < 904	43.82	51.2	REV. A	mm	73.9	74.1				
904 < x < 912	43.85	51.3	REV. A	mm	74.2	74.4				
912 < x < 920	43.88	51.4	REV. A	mm	74.5	74.7				
920 < x < 928	43.92	51.5	REV. A	mm	74.8	75.0				
928 < x < 936	43.95	51.6	REV. A	mm	75.1	75.3				
936 < x < 944	43.98	51.7	REV. A	mm	75.4	75.6				
944 < x < 952	44.02	51.8	REV. A	mm	75.7	75.9				
952 < x < 960	44.05	51.9	REV. A	mm	76.0	76.2				
960 < x < 968	44.08	52.0	REV. A	mm	76.3	76.5				
968 < x < 976	44.12	52.1	REV. A	mm	76.6	76.8				
976 < x < 984	44.15	52.2	REV. A	mm	76.9	77.1				
984 < x < 992	44.18	52.3	REV. A	mm	77.2	77.4				
992 < x < 1000	44.22	52.4	REV. A	mm	77.5	77.7				
1000 < x < 1008	44.25	52.5	REV. A	mm	77.8	78.0				
1008 < x < 1016	44.28	52.6	REV. A	mm	78.1	78.3				
1016 < x < 1024	44.32	52.7	REV. A	mm	78.4	78.6				
1024 < x < 1032	44.35	52.8	REV. A	mm	78.7	78.9				
1032 < x < 1040	44.38	52.9	REV. A	mm	79.0	79.2	</			

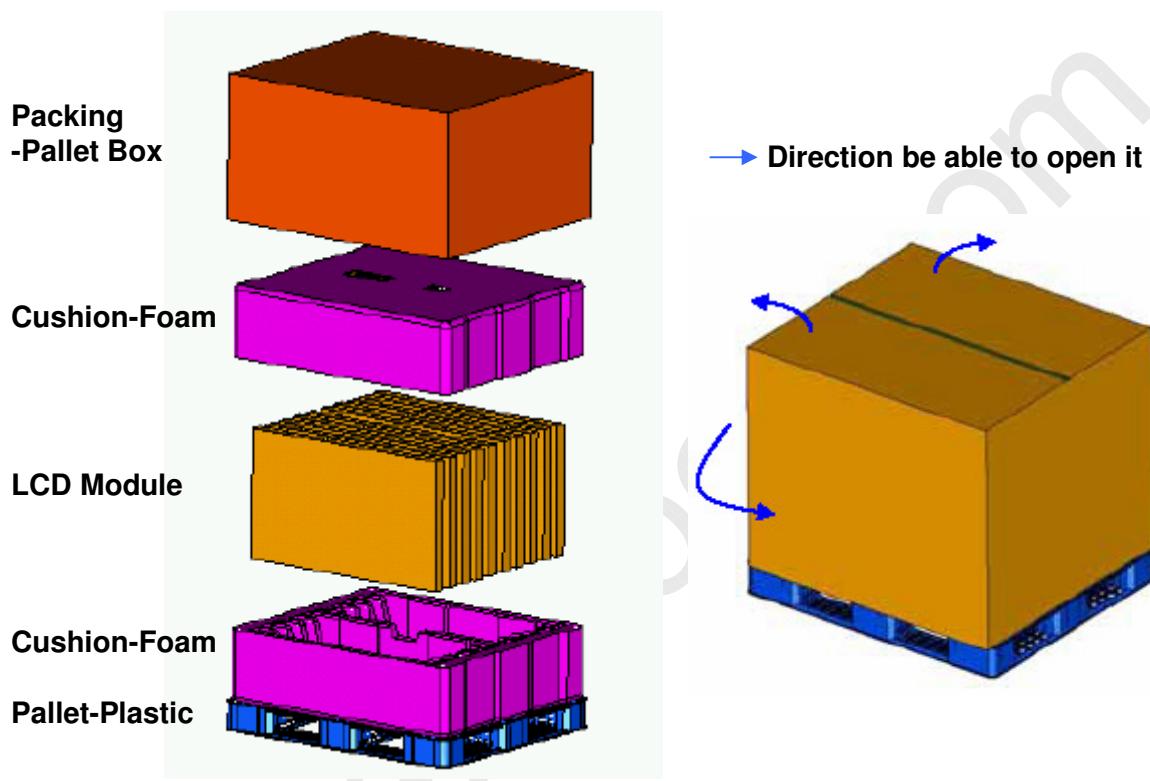
8. PACKING

8.1 CARTON (Internal Package)

(1) Packing Form

Corrugated fiberboard box and corrugated cardboard as shock absorber

(2) Packing Method



8.2 Packing Specification

Item	Specification	Remark
LCD Packing	9ea / (Packing-Pallet Box)	1. 171 Kg / LCD (9ea) 2. 15.6 Kg / Cushion-pallet (2ea) 3. 10.5 Kg / Packing-Pallet Box (1ea) 4. Cushion-pallet Material : EPS 5. Packing-Pallet Box Material : DW4
Pallet	1Box / Pallet	1. Pallet weight = 10kg
Packing Direction	Vertical	
Total Pallet Size	H x V x height	1475mm(H) x 1150mm(V) x995mm(height)
Total Pallet Weight	207.1kg	Pallet(10kg) + Module(21*9=171kg) + Cushion(up+bottom=15.6kg) + Pallet-BOX(10.5kg)

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	25 / 29
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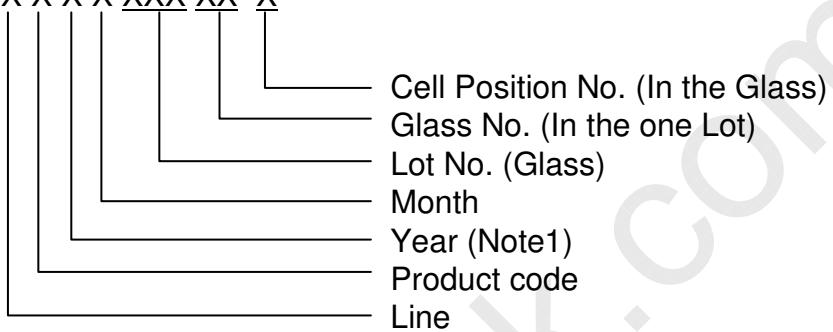
9. MARKING & OTHERS

A nameplate bearing followed by is affixed to a shipped product at the specified location on each product.

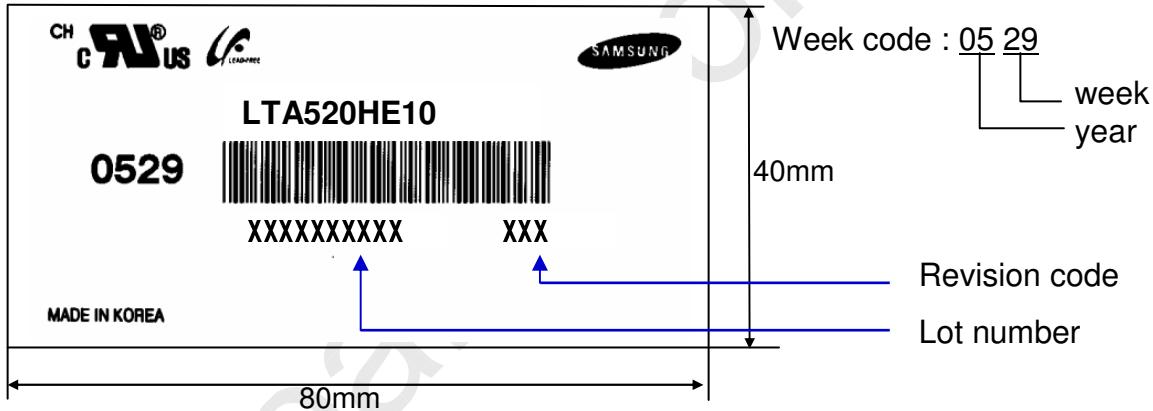
(1) Part number : LTA520HE10

(2) Revision: Three letters

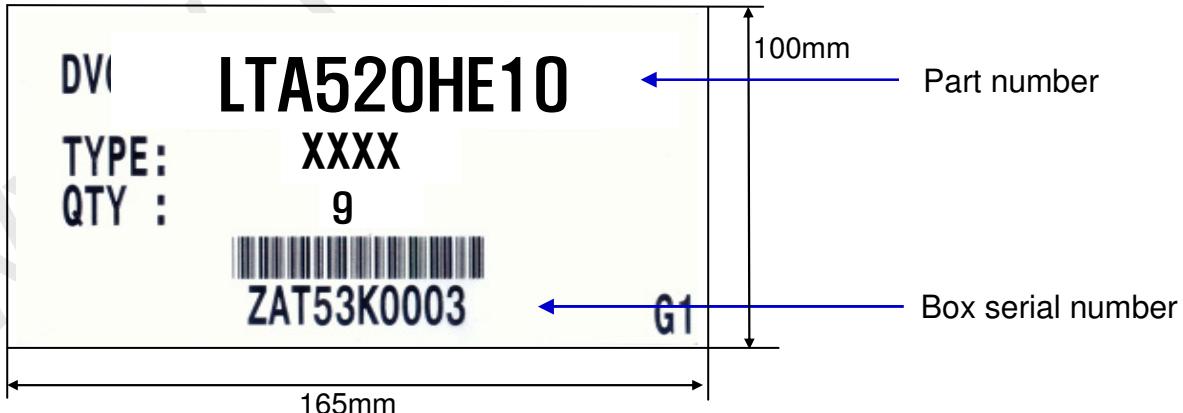
(3) Lot number : X X X X XXX XX X



(4) Nameplate Indication



(5) Packing box attach



(6) Others

1. After service part

Lamps cannot be replaced because of the narrow bezel structure.

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	26 / 29
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10. General Precautions

10.1 Handling

- (a) When the Module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist and bend the Module.
- (b) Because the inverter use high voltage, it should be disconnected from power before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and / or any force to the Module. In addition to damage, this may cause improper operation or damage to the Module and CCFL back light.
- (d) Note that polarizers are very fragile and could be damage easily. Do not press or scratch the surface harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, staining or discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using absorbent cotton or soft cloth.
- (g) Desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth . In case of contact with hands, legs or clothes, it must be washed away with soap thoroughly.
- (i) Protect the module from Electrostatic discharge. Otherwise the ASIC IC or Semiconductor would be damaged.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the Module.
- (l) Do not disassemble shield case of inverter & LVDS board.
- (m) Do not connect N.C pins. (Samsung internal use only)
- (n) Protection film for polarizer on the Module should be slowly peeled off just before use so that the electrostatic charge can be minimized. Must put on antistatic glove while handle a module
- (o) Pins of I/F connector should not be touched directly with bare hands.

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	27 / 29
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10.2 Storage

- (a) Do not leave the Module in high temperature, and high humidity for a long time.
It is highly recommended to store the Module with temperature from 0 to 35 °C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD Module in direct sunlight.
- (c) The Module should be stored in a dark place. It is prohibited to apply sunlight or fluorescent light in storing.

10.3 Operation

- (a) Do not connect or disconnect the Module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

10.4 Operation Condition Guide

- (a) The LCD product should be operated under normal conditions.
Normal condition is defined as below;
 - Temperature : $20 \pm 15^{\circ}\text{C}$
 - Humidity : $55 \pm 20\%$
 - Display pattern : continually changing pattern (Not stationary)
- (b) If the product will be used in extreme conditions such as high temperature, humidity, display patterns or operation time etc..., It is strongly recommended to contact SEC for Application engineering advice. Otherwise, its reliability and function may not be guaranteed. Extreme conditions are commonly found at Airports, Transit Stations, Banks, Stock market, and Controlling systems.

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	28 / 29
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10.5 Others

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
Otherwise the Module may be damaged.
- (d) If the Module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
To avoid image sticking, it is recommended to use a screen saver.
- (e) This Module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.
- (f) Please contact SEC in advance when you display the same pattern for a long time.

MODEL	LTA520HE10	Doc. No	06-000-G-080404	Page	29 / 29
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